

Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

Tel (613) 632-5200 Fax 613 632-5246 D412-742-055
Job Sheet 208554

Part No: D412-742-055

Job Qty: 10 pcs

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/23/20

Due Date: 5/15/20

39Job Tracking No:

Created By: Marie Lajeunesse

Type: SOLD DEN ZLN 20102

Description:

Note: URF 19-1297 IIN-D412-742-2 REV.a IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.16 AS

PER CHG002 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing Standard

l					Standard	Workcenter/Supplier	T	
Op No	Operation	Qty			Setup Run Hrs Hrs	Workcenter / Supplier Lead Time		Sign-off
110	Packaging 1 - Pick Kit	10 pcs	5/15	5/20	0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2	DAS	

015483



Container No: \$276428

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632 – 5200
Email: sales@darteero.com
www.dartaerospace.com

Part: D412 – 742 – 055

Part: D412 - 742 - 055 Job No: 208554

Serial No/Batch: \$276428

Revision: A Inspector: Exp Date:

Instructions: FAA STC SR01583SE 18/19/1760TG0STC SH05

Packaging 1 - 3 80 Packaging 1 - 4 9-89 Packaging 1 - 5 Packaging 1 - 6 MAY 0 7 Packaging 1 - 7 Packaging 1 - 8 Packaging 1 - 9 Packaging 1 - 10 Packaging 1 - 11 Packaging 1 - 12 Packaging 1 - 13 Packaging 1 - 14 Packaging 1 - 15 Packaging 1 - 16 Packaging 1 - 17 Packaging 1 - 18 Packaging 1 - 19 Packaging 1 - 20 Packaging 1 - 21 Packaging 1 - 22 Packaging 1 - 23 Packaging 1 - 24 Packaging 1 - 25 Packaging 1 - 26 Packaging 1 - 27 Packaging 1 - 28 Packaging 1 - 29 Packaging 1 - 30

Plex 3/23/20 1:06 PM Dart.lajeunesse.marie

2020
77 % S S
77 (2) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1
n
n
7
n &
n &
n @
96

23		[Dart Hawkesbury] J	ob Sheet - Lajeunes	se, Marie									
140 QC 21 - S	5A 10 pcs	5/15/20 0.00 0.0	14	21 70	AAY 1 1 2020	70							
	110 - Packaging 1-4 (Pick Kit) 120 - QC4 (QC4- 100% Inspect kits for the control of the control	wg & Stock Location:) Identify ar	nd pack for shippin	ig as per PPP D412	2-742-							
	Job BOM												
Part / Item D5489-041 D5489-045 D5489-047 D5489-3	Tet / Item Component Name Quantity Operation Container 489-041 FWD Wearplate Assembly 10 pcs (1 ea) 7 110-Packaging 1 - Pick Kit Rev C 526 (175 (29) 110-Packaging 1 - Pick Kit Rev C 526 (175 (29) 110-Packaging 1 - Pick Kit Rev C 526 (179)												
		Job Allocati	ons										
Operation 110-Packaging	1 - Pick Kit D548	ponent Part 99-041 99-045 99-047 99-3	Required 10 10 10 10	Inventory 14 9 12 8	Allocated 0 0 0 0 0								
Part Specifications													
Specifications could not be found.													

Plex 3/23/20 1:06 PM Dart.lajeunesse.marie

SART		Engineering Water Jet		MRB (QS1042)		Completed By	Lead hand / Supervisor	QC / QA Coordinator		Positioned Wrong	Outside Tolerance	Drawing	Part Lost/Missing	Misread		
Route update only	DEPARTMENT/PROCESS	Eng. (Non-AW) Prod. Eng. Coor.	Rec/		u					Power Loss/Surge	Folio/Program	Grain Direction	Wrong Stock Pulled	Out of Sequence		
-CONFORMANCE / ROUTE UPDATE	DEP	Skid-tube Cross tube Machining Small Fab		QTY Affected :	Disposition				FAULT CATEGORY	Contamination	Misaligned/off center	BOIN/Route Broken/Damage/Defect	Incomplete/Unclear Instructions	oles		2
ONFORMA				-						Contan	Misalig	Broken/Darr	Incomp	Drill Holes Fit/Function		
WORK ORDER NON-C	DISPOSITION	Rework	Use-as-is	Sequence #:	Description Work Order Deviation					Pressure/Forced	Bending	Cracks	Crimp/Kink/Ripple/Wave/Twist	Marks/Chatter Mislabeled	Other/Details:	
				Sedn	on Work Orc										10	
Entered: Date: NCR No.	:qoj	Part No.		Date :	Description	u e			Root Cause		Operator	Equip/Tooling	Handling/Presservation	Material Product Improvement	Process Improvement Human Eartors	